

Ingredient Range





GELATINE

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Gelatine	Animal	 > Thickening, binding, emulsifying and stabilising > Water binding (binds up to 10 times its weight in water) > Film forming in the manufacturing of capsules > Thermo-reversible and stabilises foams (mousses and whipped confectionery) > Assists the conservation and protein content of meat emulsions > Assists with texture, smoothness and fat replacement (Dairy/fermented applications) > Assists clarification and reduces turbidity in beverages (wine, beer, apple juice) > Prevents the recrystallisation of sucrose in marshmallows and aerated chews 	 Desserts (Aerated, mousses) Flavoured water jellies Yoghurts Ice creams & Sorbets Confectionery (wine gums, marshmallows, toffees) Gravies and sauces Cooked and canned meats 	 Confectionery Desserts Dairy Beverages Personal and Beauty care Meat, Poultry and Seafood Pharmaceutical (hard & soft capsules) Technical applications Pet Food Frozen Foods Convenience Foods



Product Range	Product Code	Notes:
Bovine	BOV200020	Bloom Range 110-310 Mesh Profiles 30-8 Halal On request
Porcine	POR200020	Bloom Range 120-310 Mesh Profiles 30-8
Fish	FIS160014	Bloom Range 60-160 Mesh Profiles 14 Halal On request
Chicken	CHI275008	Bloom Range 240-310 Mesh Profiles 20-8

- ✓ Unique performance
- ✓ Clean label
- ✓ Consumer friendly



HYDROLYSED COLLAGEN

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Hydrolysed Collagen	Animal	 > Binding, emulsifying and stabilising > High water-holding capacity > Compatible with all process steps: fermentation, acidification, thermal UHT treatment, pasteurisation > Solubility in cold water > Stable in a wide range of pH (3 to 7) > Low viscosity > Heat stable > Assists in sugar reduction 	 Nutritional protein bars Convenience foods (soups) Anti-aging nutraceutical supplements Beverages (juices, dairy and water) "High in protein", "Protein enriched" or "source of protein" labelled products. 	 > Drinks > Confectionery > Dairy > Nutritional/sports bars > Nutraceuticals > Cosmetics



Product Range	Product Code	Notes:
Bovine	BOVHDO060	Low viscosity, high protein content. Halal on request.
Porcine	PORHYD060	Heat stable, clear solution in water.

- ✓ Process tolerant
- ✓ All natural
- ✓ Consumer friendly



PECTIN

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Pectin Apple and Citrus High methyl ester (HM) Low methyl ester (LM)	Plant – Vegan/ Vegetarian	 Supports sugar reduction Prevents syneresis/weeping Acid stable even at high temperatures Viscosifier for soft drinks Stabiliser for acid milk drinks Helps stabilise proteins Stabiliser and pH balancing (Beauty care) 	 > Traditional jams > Fruit preparations for yoghurts > Fruit preparations for dessert creams > Fruit applications/Bakery fillings > Yoghurt drinks > Sorbets and ice cream > Flavoured milks > Dressing & emulsified sauces, marinades, savoury sauces 	 Confectionery Desserts Dairy Fruits and Vegetables Beverages Personal and Beauty care Convenience foods

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Product Code	Notes:
PEC001	For fruit preserves with high solids – fast set.
PEC002	For fruit preserves with high sugar fruits – slow set.
PEC003	For fruit preserves and desserts.
PEC004	Suitable for low sugar preserves.
PEC005	Suitable for drink applications.
PEC006	For sugar-reduced jams, glazes, fruit preparation for yoghurt.
PEC007	For reversible, dilutable glazes.
PEC008	Stabiliser in fruit juices and milk drinks.
PEC009	Confectionery with or without pulp and with high solids.
PEC010	To stabilise proteins in acidified milk applications.
PEC011	Fruit preparation, heat resistant preserves and sauces.
PEC012	Citrus pectin.
PEC015	Fruit preparation, heat resistant preserves, sweet or savoury sauces.
	PEC001 PEC002 PEC003 PEC004 PEC005 PEC006 PEC007 PEC008 PEC009 PEC010 PEC011 PEC012

- ✓ Process tolerant
- ✓ All natural
- ✓ Consumer friendly



Hydrocolloid **Function and benefits** Suitable in **Typical Applications** Source > Dissolves readily in hot and cold Xanthan Gum Fermentation > Sauces and Dressings (emulsified > Bakery Desserts Vegan/ sauces, tomato-based sauces, sauces water > Dairy Vegetarian > Prevents oil separation by with particles in suspension, dry mix > Fruits and Vegetables stabilising the emulsion sauces) > Beverages > Freeze/thaw stable > Ice Creams and Dairy Products > Convenience Foods > Provides stability in dressings, > Powder products > Pet food and Animal feed > Fruit preparations > Industrial (oil drilling and sauces, and beverages > Stable in high-salt systems paints) > Compatible with other gums

Product Range	Product Code	Notes:
XG1	XAG001	80 mesh.
XG14	XAG003	40 mesh low dust.
XG3	XAG002	200 mesh.
RD14	XAG004	Agglomerated.
XG Clear	XAG005	Clear and clean.

XANTHAN GUM



- ✓ Process tolerant
- ✓ Versatile
- ✓ Consumer friendly



AGAR

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Agar Geledium Gracilaria	Plant Vegan/ Vegetarian	 Thickening, stabilising, forming gels and films Useful when firm gels are desired Reduces sugar crystallization in icings Suspends particulates Blends with other hydrocolloids, proteins and carbohydrates 	 > Fruit Preparations > Bakery (glazes, fondant) > Desserts (milk based - panna-cotta) > Confectionery (jelly, marshmallow) > Dressings (Low fat, ketchup, mayonnaise) 	 > Dressings > Confectionery > Dairy > Pharma > Meat & Poultry > Wet Pet food

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Product Range	Product Code	Notes:
HIA2	AGA002	Alternative to gelatine.
HIA3	AGA003	Alternative to carrageenan.
HIA4	AGA004	Stabilises bakery fillings.

- ✓ Vegan Friendly
- ✓ Clean label
- ✓ Soluble



LOCUST BEAN GUM

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Locust Bean Gum	Plant – Vegan/ Vegetarian	 > Thickening and syneresis control > Prevents ice crystals forming in ice cream > Prevents whey-off in dairy products > Characteristic texture attributes for cheese ripening > Allows moisture retention and improves shelf life (Bakery applications) 	 Marinades and Dressings Soups Sauces and Dressings Fruit fillings for bakery Fruit glazing for tarts & cakes Cream cheese 	DairyFrozen DessertsBakeryConvenience foods.

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Product Range	Product Code	Notes:
HISTAB 0708	LBG004	Cold water soluble.
Clear LBG	LBG003	Use in combination with carrageenan to give clear gel and control syneresis.
HISTAB 0481	LBG002	Aqueous dairy or fruit media with various total solids.

- ✓ Plant-based
- ✓ All natural
- ✓ Process flexibility



Hydrocolloid **Function and benefits** Suitable in **Typical Applications** Source > Desserts (flans, multi-layered Carrageenan Plant -> Maintains particle suspension > Meat & Fish KAPPA > Stabilises emulsions Vegan/ desserts, mousses) > Pet Food > Prevents syneresis > Injections (hams, poultry) IOTA Vegetarian > Dairy LAMBDA > Melts quickly to create creamy > Canned Foods (in combination with > Confectionery mouthfeel locust bean gum for human and pet > Pharma > Creates rich, spoon-able texture food) > Home Care in reduced-fat applications > Flavoured milk > Cosmetics > Fat Reduction (hamburgers)

Product Range	Product Code	Notes:
HISTAB 0721	CAR006	Soluble in cold water or warm milk.
HISTAB 0554	CAR007	Thickening occurs as solution cools.
HISTAB 0568 HV	CAR002	High viscosity.
HISTAB 0568	CAR004	lota.
HISTAB 0568 LV	CAR003	Low viscosity.
HISTAB 0571	CAR008	Good clarity.
HISTAB 0582	CAR001	Use in dairy, jellies and soft candies.
HISTAB 0610	CAR005	Forms soft gel.
HISTAB 0662	CAR009	Stabiliser and thickener.

CARRAGEENAN



- ✓ Process tolerant
- ✓ Vegetarian
- ✓ Consumer friendly



GUAR GUM

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Guar Gum	Plant – Vegan/ Vegetarian	 Thickens beverages, sauces and gravies Provides mouthfeel to dairy products Increases softness of the crumb and improves shelf life in cake and yeast-raised dough Controls water and extends shelf life of baked goods Binds water and controls ice crystal formation in ice cream 	 Desserts (flans, multi-layered desserts, mousses, jellies) Sauces and Dressings Processed Cheese Whipped cream substitutes Bread and pastries Noodles Cooked Meats Ketchup and Pickles 	 > Frozen Foods > Bakery > Dairy > Frozen Desserts > Meat > Industrial (oil drilling and mining) > Cosmetics > Pet Food

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Product Range	Product Code	Notes:
GG1	GUA001	200mesh, 3500cps.
GG2	GUA002	100 mesh, 3500cps.
GG3	GUA003	200 mesh, 5000cps.
Cationic Guar Gum	CGG001	High pH >9.

- ✓ Clean label
- ✓ Natural
- ✓ Fat reduction



Hydrocolloid

HYDROCOLLOIDS

Typical Applications

Starch Plant -> Freeze/thaw stable > Acid and alkaline resistance **Functional Native** Vegan/ Modified > Soluble with cold water Vegetarian > Excellent emulsion stabilising properties > Process tolerance to heat, acid and shear

Source

> Fruit preparations

Suitable in

- > Desserts (fruit filled pies and flans) > Mayonnaise and dressings > Baking stability when combined with sodium alginate > Soups and sauces
- > Frozen Foods
- > Bakery
- > Dairy
- > Confectionery
- > Pet Food
- > Convenience Foods

Product Range	Product Code	Notes:
Merigel 340	STA001	Cold swelling starch.
Merigel 341	STA002	Modified, traditional cold water swelling, maize food starch.
Merizet300	STA003	Maize starch, provides thickening, bulking and powder drying properties.
Resistamyl 347	STA005	Higher modified maize starch.
Starch 100	STA009	Native maize starch.
Starch Elite	STA006	Corn starch.
Starch Plus	STA007	Maize starch.
Starch Bliss	STA008	Tapioca starch.
Potato Starch	STA009	Neutral taste, high clarity.

Function and benefits



STARCH

- ✓ Label friendly
- ✓ Retains viscosity
- ✓ Neutral taste



TEXTURE SOLUTIONS

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Texture Solutions Achieve the right mouthfeel with our wide range of texture improvement solutions.	Plant – Vegan/ Vegetarian	> Short texture > Clean cut > Syneresis control > Freeze and thaw stable > Rich mouthfeel > Improves viscosity > Smooth and squeezable texture > High shear tolerant	 > Plant based and vegan launches > Bakery – strengthens gluten network > Dressings, sauces, mayonnaise and ketchup > Beverages (juices, dairy and water) > Flavoured milk, cream cheeses and processed cheeses > Gummy bears, marshmallows and toffees 	 Dairy Meat and Fish Beverages Confectionery Pharma Home care Cosmetics Bakery

Product Range	Product Code	Notes:
Tara Gum	TRG001	Thickener and stabiliser in dairy products (ice cream, cheese, cream, yoghurt).
Gellan Gum	GLG001	Soluble fibre, thickener in baked goods, sauces, confectionery.
Acacia Gum	GAA001	Emulsifier and binder used in beverages, confectionery, bakery.
Citrus Fibre	CIF001	High dietary fibre content, high water-binding capacity, use in meat products.
Sodium Alginate	SOA002	Used as a stabiliser for ice cream, yoghurt, cream and cheese. Heat stable.

- ✓ Emulsion stabiliser
- ✓ Natural
- ✓ Clean Flavour



HYDROCOLLOID BLENDS

BLENDS

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
Blends A wide variety of options for functional systems, combining at least two ingredients that will deliver performance, distinct from that achievable from their use separately	Plant – Vegan/ Vegetarian	 Perform a range of technological functions Provide innovative products and solutions Lower dosage and improved flavour release compared to some other hydrocolloids Good stability (acidic conditions, high/low temperatures) Delay ice crystal formation in frozen foods during storage 	 Desserts (flans, multi-layered desserts, mousses, jellies) Injections (hams, poultry) Vegan jellies and confectionery Flavoured milks Ambient sauces Reduced sugar Meat free ranges 	 > Frozen Foods > Convenience Foods > Bakery > Dairy > Meat, poultry and seafood > Confectionery > Pharma > Beverages > Cosmetics > Sports Nutrition



Product Range	Product Code	Notes:
HISET 0295	BLE001	Suitable for binding formulated meat.
HISET 0488	BLE002	For coating pork meat products.
HISET 0489	BLE003	For coating beef meat products.
HISET 1234	BLE005	Meat products – highly water absorbent.
HISET T101	BLE006	Suitable for vegetarian jellies.
HISTAB 0548	BLE008	Stabiliser for cream desserts.
HISTAB 0629	BLE009	Ideal for high fruit content jellies.
HISTAB 0675	BLE010	Texturiser for frozen ices and desserts.
HISTAB 0741	BLE011	Stabiliser for Instant whip desserts, dispersible in milk & cold water.
HISTAB 0748	BLE012	Vegetarian jelly - frozen fruit inclusion.
HISTAB 1912	BLE013	Cold soluble emulsion.
HS 0624	BLE015	Stabiliser system for desserts – disperses in cold water and milk.
HISTAB 0749	BLE021	High clarity pate glaze.

- ✓ Clean label
- ✓ Optimized texture
- ✓ Fat reduction



Products

FUNCTIONAL INGREDIENTS

Product Code

Products Function and benefits Suitable in **Typical Applications** Source **Functional Ingredients** Please ask > Whatever challenges you have, > Dairy – desserts, whipped creams > Food and Beverages our diverse portfolio of core and > Bakery – breads, muffins > Meat, Poultry & Seafood speciality ingredients can help > Convenience food - dressings, > Foodservice you achieve your next success. sauces, mayonnaise and ketchup > Confectionery > Beverages - juices, dairy and water > Pharma > Confectionery – gelled products, fruit > Home care paste, fillings > Cosmetics > Restructured products – meat and > Bakery seafood > Bio-industrial > Nutraceuticals – soft gels > Animal Feed > Other – Personal care, household > Nutraceuticals products, agricultural, industrial

Functional



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Calcium Acetate	CAA001	Stabiliser, buffer and sequestrate in confectionery products. Thickening agent cake mixes, packet desserts. A calcium supplement in pet foods.	
Castor Sugar	CAS001	Fine, free-flowing white crystalline sugar. Commonly used in baking to create close textured products. Disperses evenly in dry mixes.	
Citric Acid	CIA001	Flavour enhancer, preservative, stabiliser in soft drinks and candies. Acidulant in cosmetic / food supplement creams, gels and liquids.	
СМС	CMC001	Suspending agent, stabiliser, film former and thickener. Used in ice-cream, cosmetics, household detergents and industrial application (oil drilling)	
Dextrose	DEX001	Used for freezing point depression in ice cream, browning in bread and biscuits, flavour enhancement in flavoured milk beverages.	
Disodium Phosphate	DIS001	An acid regulator, anticaking agent and nutrient supplement in food. Used in cheese and bakery as an emulsifier.	

Notes:

- ✓ Versatile
- ✓ Effective
- ✓ Quality Assured



FUNCTIONAL INGREDIENTS

Products	Product Code	Notes:
Potassium Chloride	POC001	A flavour enhancer, flavouring agent, nutrient supplement, pH control agent, and stabiliser or thickener. Also used as salt replacer.
Soya Lecithin	LEC001	An emulsifier, wetting agent, for viscosity reduction, release agent and for crystallisation control. Used in food production and health supplements.
Vana Crema 35H	VAC001	Instant fat powder, Enrich taste and texture. Whitening effect means colour can be manipulated.
Vana Grasa 80b	VAG001	Multifunctional high-fat powders with fat percentages of up to 80%. Fat source in baked products, (frozen) desserts, milk replacer in desserts.
Vana Monte DP99	VAM001	Acid stable whipping agent, adds aeration to whipped cream desserts, mousses, ice cream and pastries.
Sorbic Acid	SRA001	Preservative used in food, bakery & cosmetics, protects against yeast and mould spoilage, most effective in products with pH between 4.0 and 7.0.

Functional



- ✓ Long-term stability
- ✓ Excellent solubility
- ✓ Quality Assured



NEW - VG MARSHMALLOW

VEGAN MALLOW

New mallow blend. Ideal for producing **gelatine-free** marshmallows – **perfect** for **vegans and vegetarians**.

Our unique formula provides improved setting times and increased heat stability when compared to gelatine.

Suitable for high-speed extrusion and deposited mallows.

Also great for artisan manufactures.

Hydrocolloid	Source	Function and benefits	Suitable in	Typical Applications
3-part system	Plant – Vegan/ Vegetarian	> Foam stabiliser> Gelling agent> Heat stable> Easily applicable> Clean label	> Extruded mallows > Deposited mallows	ConfectioneryDessertsBakery



- ✓ Vegan friendly
- ✓ Gelatine free
- ✓ Reduced setting time









Natural Innovators



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