

Natural Innovators

Ingredient Range



Interested in learning more? Contact: <u>Sales@healan.com</u>



GELATINE

GELATINE

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| Product Range | Product Code | Notes: |
|---------------|--------------|---|
| Bovine | BOV200020 | Bloom Range 110-310 Mesh Profiles 30-8 Halal On request |
| Porcine | POR200020 | Bloom Range 120-310 Mesh Profiles 30-8 |
| Fish | FIS160014 | Bloom Range 60-160 Mesh Profiles 14 Halal On request |
| Chicken | CHI275008 | Bloom Range 240-310 Mesh Profiles 20-8 |

- ✓ Unique performance
- ✓ Clean label
- ✓ Consumer friendly



COLLAGEN

HYDROLYSED COLLAGEN

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|---------------------|--------|---|---|--|
| Hydrolysed Collagen | Animal | > Binding, emulsifying and stabilising > High water-holding capacity > Compatible with all process steps: fermentation, acidification, thermal UHT treatment, pasteurisation > Solubility in cold water > Stable in a wide range of pH (3 to 7) > Low viscosity > Heat stable > Assists in sugar reduction | Nutritional protein bars Convenience foods (soups) Anti-aging nutraceutical supplements Beverages (juices, dairy and water) "High in protein", "Protein enriched" or "source of protein" labelled products. | > Drinks > Confectionery > Dairy > Nutritional/sports bars > Nutraceuticals > Cosmetics |

| Product Range | Product Code | Notes: |
|---------------|--------------|--|
| Bovine | BOVHDO060 | Low viscosity, high protein content. Halal on request. |
| Porcine | PORHYD060 | Heat stable, clear solution in water. |

- ✓ Process tolerant
- ✓ All natural
- ✓ Consumer friendly



PECTIN

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|--|---------------------------------|---|---|--|
| Pectin Apple and Citrus High methyl ester (HM) Low methyl ester (LM) | Plant – Vegan/ Vegetarian | > Supports sugar reduction > Prevents syneresis/weeping > Acid stable even at high temperatures > Viscosifier for soft drinks > Stabiliser for acid milk drinks > Helps stabilise proteins > Stabiliser and pH balancing (Beauty care) | > Traditional jams > Fruit preparations for yoghurts > Fruit preparations for dessert creams > Fruit applications/Bakery fillings > Yoghurt drinks > Sorbets and ice cream > Flavoured milks > Dressing & emulsified sauces, marinades, savoury sauces | > Confectionery > Desserts > Dairy > Fruits and Vegetables > Beverages > Personal and Beauty care > Convenience foods |

| Product Range | Product Code | Notes: |
|---------------|--------------|---|
| HIP 1C | PEC001 | For fruit preserves with high solids – fast set. |
| HIP2C | PEC002 | For fruit preserves with high sugar fruits – slow set. |
| HIP43 | PEC003 | For fruit preserves and desserts. |
| HIP5 | PEC004 | Suitable for low sugar preserves. |
| HIP56 | PEC005 | Suitable for drink applications. |
| HIP6 | PEC006 | For sugar-reduced jams, glazes, fruit preparation for yoghurt. |
| HIP47 | PEC007 | For reversible, dilutable glazes. |
| Apple Pectin | PEC008 | Stabiliser in fruit juices and milk drinks. |
| HIP41 | PEC009 | Confectionery with or without pulp and with high solids. |
| HIP10 | PEC010 | To stabilise proteins in acidified milk applications. |
| D075X | PEC011 | Fruit preparation, heat resistant preserves and sauces. |
| HIP63 | PEC012 | Citrus pectin. |
| HIP72 | PEC015 | Fruit preparation, heat resistant preserves, sweet or savoury sauces. |

- ✓ Process tolerant
- ✓ All natural
- ✓ Consumer friendly



XANTHAN GUM

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|--------------|--------------------------------------|---|--|--|
| Xanthan Gum | Fermentation Vegan/ Vegetarian | > Dissolves readily in hot and cold water > Prevents oil separation by stabilising the emulsion > Freeze/thaw stable > Provides stability in dressings, sauces, and beverages > Stable in high-salt systems > Compatible with other gums | > Sauces and Dressings (emulsified sauces, tomato-based sauces, sauces with particles in suspension, dry mix sauces) > Ice Creams and Dairy Products > Powder products > Fruit preparations | > Bakery Desserts > Dairy > Fruits and Vegetables > Beverages > Convenience Foods > Pet food and Animal feed > Industrial (oil drilling and paints) |

| Product Range | Product Code | Notes: |
|---------------|--------------|-------------------|
| XG1 | XAG001 | 80 mesh. |
| XG14 | XAG003 | 40 mesh low dust. |
| XG3 | XAG002 | 200 mesh. |
| RD14 | XAG004 | Agglomerated. |
| XG Clear | XAG005 | Clear and clean. |

- ✓ Process tolerant
- ✓ Versatile
- ✓ Consumer friendly



AGAR

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|---------------------------------------|-------------------------------|---|--|---|
| Agar Geledium Gracilaria | Plant Vegan/ Vegetarian | > Thickening, stabilising, forming gels and films > Useful when firm gels are desired > Reduces sugar crystallisation in icings > Suspends particulates > Blends with other hydrocolloids, proteins and carbohydrates. | > Fruit Preparations > Bakery (glazes, fondant) > Desserts (milk based - panna-cotta) > Confectionery (jelly, marshmallow) > Dressings (Low fat, ketchup, mayonnaise) | > Dressings > Confectionery > Dairy > Pharma > Meat & Poultry > Wet Pet food |

| Product Range | Product Code | Notes: |
|---------------|--------------|-----------------------------|
| HIA2 | AGA002 | Alternative to gelatine. |
| HIA3 | AGA003 | Alternative to carrageenan. |
| HIA4 | AGA004 | Stabilises bakery fillings. |

- ✓ Vegan Friendly
- ✓ Clean label
- ✓ Soluble



LOCUST BEAN GUM

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|-----------------|---------------------------------|--|--|--|
| Locust Bean Gum | Plant – Vegan/ Vegetarian | > Thickening and syneresis control > Prevents ice crystals forming in ice cream > Prevents whey-off in dairy products > Characteristic texture attributes for cheese ripening > Allows moisture retention and improves shelf life (Bakery applications) | Marinades and Dressings Soups Sauces and Dressings Fruit fillings for bakery Fruit glazing for tarts & cakes Cream cheese | > Dairy > Frozen Desserts > Bakery > Convenience foods. |

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| Product Range | Product Code | Notes: |
|---------------|--------------|--|
| HISTAB 0708 | LBG004 | Cold water soluble. |
| Clear LBG | LBG003 | Use in combination with carrageenan to give clear gel and control syneresis. |
| HISTAB 0481 | LBG002 | Aqueous dairy or fruit media with various total solids. |

- ✓ Plant-based
- ✓ All natural
- ✓ Process flexibility



CARRAGEENAN

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|---|---------------------------------|---|---|---|
| Carrageenan KAPPA IOTA LAMBDA | Plant – Vegan/ Vegetarian | Maintains particle suspension Stabilises emulsions Prevents syneresis Melts quickly to create creamy mouthfeel Creates rich, spoon-able texture in reduced-fat applications | > Desserts (flans, multi-layered desserts, mousses) > Injections (hams, poultry) > Canned Foods (in combination with locust bean gum for human and pet food) > Flavoured milk > Fat Reduction (hamburgers) | Meat & Fish Pet Food Dairy Confectionery Pharma Home Care Cosmetics |

| Product Range | Product Code | Notes: |
|----------------|--------------|---|
| HISTAB 0721 | CAR006 | Soluble in cold water or warm milk. |
| HISTAB 0554 | CAR007 | Thickening occurs as solution cools. |
| HISTAB 0568 HV | CAR002 | High viscosity. |
| HISTAB 0568 | CAR004 | lota. |
| HISTAB 0568 LV | CAR003 | Low viscosity. |
| HISTAB 0571 | CAR008 | Good clarity. |
| HISTAB 0582 | CAR001 | Use in dairy, jellies and soft candies. |
| HISTAB 0610 | CAR005 | Forms soft gel. |
| HISTAB 0662 | CAR009 | Stabiliser and thickener. |

- ✓ Process tolerant
- ✓ Vegetarian
- ✓ Consumer friendly



GUAR GUM

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|--------------|---------------------------------|--|---|---|
| Guar Gum | Plant – Vegan/ Vegetarian | > Thickens beverages, sauces and gravies > Provides mouthfeel to dairy products > Increases softness of the crumb and improves shelf life in cake and yeast-raised dough > Controls water and extends shelf life of baked goods > Binds water and controls ice crystal formation in ice cream | > Desserts (flans, multi-layered desserts, mousses, jellies) > Sauces and Dressings > Processed Cheese > Whipped cream substitutes > Bread and pastries > Noodles > Cooked Meats > Ketchup and Pickles | > Frozen Foods > Bakery > Dairy > Frozen Desserts > Meat > Industrial (oil drilling and mining) > Cosmetics > Pet Food |

| Product Range | Product Code | Notes: |
|-------------------|--------------|--------------------|
| GG1 | GUA001 | 200mesh, 3500cps. |
| GG2 | GUA002 | 100 mesh, 3500cps. |
| GG3 | GUA003 | 200 mesh, 5000cps. |
| Cationic Guar Gum | CGG001 | High pH >9. |

- ✓ Clean label
- ✓ Natural
- ✓ Fat reduction



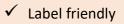
STARCH

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| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|--|---------------------------------|--|--|---|
| Starch Functional Native Modified | Plant – Vegan/ Vegetarian | > Freeze/thaw stable > Acid and alkaline resistance > Soluble with cold water > Excellent emulsion stabilising properties > Process tolerance to heat, acid and shear | > Desserts (fruit filled pies and flans) > Mayonnaise and dressings > Baking stability when combined with sodium alginate > Soups and sauces > Fruit preparations | > Frozen Foods > Bakery > Dairy > Confectionery > Pet Food > Convenience Foods |

| Product Range | Product Code | Notes: |
|----------------|--------------|--|
| Merigel 340 | STA001 | Cold swelling starch. |
| Merigel 341 | STA002 | Modified, traditional cold water swelling, maize food starch. |
| Merizet300 | STA003 | Maize starch, provides thickening, bulking and powder drying properties. |
| Resistamyl 347 | STA005 | Higher modified maize starch. |
| Starch 100 | STA009 | Native maize starch. |
| Starch Elite | STA006 | Corn starch. |
| Starch Plus | STA007 | Maize starch. |
| Starch Bliss | STA008 | Tapioca starch. |
| Potato Starch | STA009 | Neutral taste, high clarity. |

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- ✓ Retains viscosity
- ✓ Neutral taste



TEXTURE SOLUTIONS

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|--|---------------------------------|---|---|--|
| Texture Solutions Achieve the right mouthfeel with our wide range of texture improvement solutions. | Plant – Vegan/ Vegetarian | Short texture Clean cut Syneresis control Freeze and thaw stable Rich mouthfeel Improves viscosity Smooth and squeezable texture High shear tolerant | > Plant based and vegan launches > Bakery – strengthens gluten network > Dressings, sauces, mayonnaise and ketchup > Beverages (juices, dairy and water) > Flavoured milk, cream cheeses and processed cheeses > Gummy bears, marshmallows and toffees | > Dairy > Meat and Fish > Beverages > Confectionery > Pharma > Home care > Cosmetics > Bakery |



| Product Range | Product Code | Notes: |
|-----------------|--------------|---|
| Tara Gum | TRG001 | Thickener and stabiliser in dairy products (ice cream, cheese, cream, yoghurt). |
| Gellan Gum | GLG001 | Soluble fibre, thickener in baked goods, sauces, confectionery. |
| Acacia Gum | GAA001 | Emulsifier and binder used in beverages, confectionery, bakery. |
| Citrus Fibre | CIF001 | High dietary fibre content, high water-binding capacity, use in meat products. |
| Sodium Alginate | SOA002 | Used as a stabiliser for ice cream, yoghurt, cream and cheese. Heat stable. |

- ✓ Emulsion stabiliser
- ✓ Natural
- ✓ Clean Flavour



HYDROCOLLOID BLENDS

BLENDS

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|---|---------------------------------|---|--|--|
| Blends A wide variety of options for functional systems, combining at least two ingredients that will deliver performance, distinct from that achievable from their use separately. | Plant – Vegan/ Vegetarian | > Perform a range of technological functions > Provide innovative products and solutions > Lower dosage and improved flavour release compared to some other hydrocolloids > Good stability (acidic conditions, high/low temperatures) > Delay ice crystal formation in frozen foods during storage | > Desserts (flans, multi-layered desserts, mousses, jellies) > Injections (hams, poultry) > Vegan jellies and confectionery > Flavoured milks > Ambient sauces > Reduced sugar > Meat free ranges | > Frozen Foods > Convenience Foods > Bakery > Dairy > Meat, poultry and seafood > Confectionery > Pharma > Beverages > Cosmetics > Sports Nutrition |

| Product Range | Product Code | Notes: |
|---------------|--------------|---|
| HISET 0295 | BLE001 | Suitable for binding formulated meat. |
| HISET 0488 | BLE002 | For coating pork meat products. |
| HISET 0489 | BLE003 | For coating beef meat products. |
| HISET 1234 | BLE005 | Meat products – highly water absorbent. |
| HISET T101 | BLE006 | Suitable for vegetarian jellies. |
| HISTAB 0548 | BLE008 | Stabiliser for cream desserts. |
| HISTAB 0629 | BLE009 | Ideal for high fruit content jellies. |
| HISTAB 0675 | BLE010 | Texturiser for frozen ices and desserts. |
| HISTAB 0741 | BLE011 | Stabiliser for Instant whip desserts, dispersible in milk & cold water. |
| HISTAB 0748 | BLE012 | Vegetarian jelly - frozen fruit inclusion. |
| HISTAB 1912 | BLE013 | Cold soluble emulsion. |
| HS 0624 | BLE015 | Stabiliser system for desserts – disperses in cold water and milk. |
| HISTAB 0749 | BLE021 | High clarity pate glaze. |

- ✓ Clean label
- ✓ Optimized texture
- ✓ Fat reduction



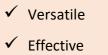
FUNCTIONAL INGREDIENTS

Functional

| Products | Source | Function and benefits | Suitable in | Typical Applications |
|------------------------|------------|---|--|---|
| Functional Ingredients | Please ask | > Whatever challenges you have, our diverse portfolio of core and speciality ingredients can help you achieve your next success. | > Dairy – desserts, whipped creams > Bakery – breads, muffins > Convenience food - dressings, sauces, mayonnaise and ketchup > Beverages - juices, dairy and water > Confectionery – gelled products, fruit paste, fillings > Restructured products – meat and seafood > Nutraceuticals – soft gels > Other – Personal care, household products, agricultural, industrial | > Food and Beverages > Meat, Poultry & Seafood > Foodservice > Confectionery > Pharma > Home care > Cosmetics > Bakery > Bio-industrial > Animal Feed > Nutraceuticals |

| Products | Product Code | Notes: |
|-----------------------|--------------|---|
| Calcium Acetate | CAA001 | Stabiliser, buffer and sequestrate in confectionery products. Thickening agent cake mixes, packet desserts. A calcium supplement in pet foods. |
| Castor Sugar | CAS001 | Fine, free-flowing white crystalline sugar. Commonly used in baking to create close textured products. Disperses evenly in dry mixes. |
| Citric Acid | CIA001 | Flavour enhancer, preservative, stabiliser in soft drinks and candies. Acidulant in cosmetic / food supplement creams, gels and liquids. |
| СМС | CMC001 | Suspending agent, stabiliser, film former and thickener. Used in ice-cream, cosmetics, household detergents and industrial application (oil drilling) |
| Dextrose | DEX001 | Used for freezing point depression in ice cream, browning in bread and biscuits, flavour enhancement in flavoured milk beverages. |
| Disodium Phosphate | DIS001 | An acid regulator, anticaking agent and nutrient supplement in food. Used in cheese and bakery as an emulsifier. |

KEY BENEFITS



✓ Quality Assured



FUNCTIONAL INGREDIENTS

Functional

| Products | Product Code | Notes: |
|--------------------|--------------|--|
| Potassium Chloride | POC001 | A flavour enhancer, flavouring agent, nutrient supplement, pH control agent, and stabiliser or thickener. Also used as salt replacer. |
| Soya Lecithin | LEC001 | An emulsifier, wetting agent, for viscosity reduction, release agent and for crystallisation control. Used in food production and health supplements. |
| Vana Crema 35H | VAC001 | Instant fat powder, Enrich taste and texture. Whitening effect means colour can be manipulated. |
| Vana Grasa 80b | VAG001 | Multifunctional high-fat powders with fat percentages of up to 80%. Fat source in baked products, (frozen) desserts, milk replacer in desserts. |
| Vana Monte DP99 | VAM001 | Acid stable whipping agent, adds aeration to whipped cream desserts, mousses, ice cream and pastries. |
| Sorbic Acid | SRA001 | Preservative used in food, bakery & cosmetics, protects against yeast and mould spoilage, most effective in products with pH between 4.0 and 7.0. |



- ✓ Excellent solubility
- ✓ Quality Assured



NEW - VG MARSHMALLOW

VEGAN MALLOW

New mallow blend. Ideal for producing gelatine-free marshmallows – perfect for vegans and vegetarians. Our unique formula provides improved setting times and increased heat stability when compared to gelatine. Suitable for high-speed extrusion and deposited mallows.

Also great for **artisan** manufactures.

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|---------------|---------------------------------|--|--|--|
| 3-part system | Plant – Vegan/ Vegetarian | > Foam stabiliser > Gelling agent > Heat stable > Easily applicable > Clean label | > Extruded mallows> Deposited mallows | > Confectionery> Desserts> Bakery |



KEY BENEFITS

- ✓ Vegan friendly
- ✓ Gelatine free
- ✓ Reduced setting time



Interested in learning more? Contact: Sales@healan.com



NEW - VG Mousse Stabiliser

Our NEW Mousse stabiliser is perfect for Vegans & Vegetarians.

Offering a rich and light mousse that is great on its own or as a filling for cakes and patisserie.

Add your own flavours and create an exciting range of instant vegan mousses.

| Hydrocolloid | Source | Function and benefits | Suitable in | Typical Applications |
|--|---------------------------------|--|---|--|
| HISTAB 0791 – Vegan Mousse Stabiliser Blend | Plant – Vegan/ Vegetarian | > Stabiliser > Aids setting > Cold soluble > Cold setting > Easily applicable > Free-from suitable > Contains emulsifying ingredients | Sweet mousses Savoury mousse canapes Mousse cakes | > Confectionery> Desserts> Bakery |

VEGAN MOUSSE



Chocolate Mousse Recipe

Coconut Milk Powder (13.66%), Sugar (14.63%), Mousse Blend (13.6%), Cocoa (3.41%), Dark Chocolate (6.83%), Water (47.80%)

Typical Process:

1: Blend together all dry ingredients. 2: Melt chocolate. 3: Slowly add cold water to dry ingredients. 4: Whisk slowly to fully hydrate dry ingredients. 5: Increase whisk speed to high for approx. 2 minutes. 6: Add melted chocolate. 7: Continue to whisk at high speed for approx. 1 minute until smooth. 8: Divide into ramekins. 9: Place in refrigerator to set.

- ✓ Vegan friendly
- ✓ Gelatine free
- ✓ Cold soluble



Natural Innovators



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